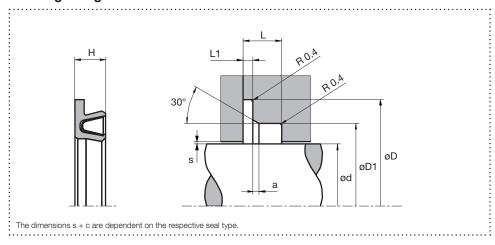


# Rotary Seal TR19F

## single acting

#### Housing design



#### Surface finish

Roughness	Rtmax (µm)	Ra (μm)	Material portion
Sliding surface	≤ 2	0,05 – 0,3	: Hardness: min. 45 HRC (55 HRC recom-
Groove base	≤ 6,3	≤ 1,6	: mended), insert depth > 0.3mm : Contact area: 50 - 95% at a cutting depth
Groove flanks	≤ 15	≤ 3	of 0.5xRz starting from Cref = 0%.

#### Design

- Spring supported PTFE seal
- Clamping flange on the back of the seal prevents rotation
- Excellent chemical and thermal resistance
- ■For high pressures and speeds

### Application





oscillating





Brightened symbols: Seal only for limited use. Please contact us.

#### Standard dimensions

				:		∵max. radial extrusion gap s¹ (mm)		
ød f8 (mm)	øD H10 (mm)	øD1 H9 (mm)	L +0,2 (mm)	L1 (-Tol.) (mm)	H (mm)	20 bar	. 100 bar	150 bar
≥ 5 - < 20	d + 9,0	d + 5,0	3,6	0,85 (-0,10)	3,35	0,25	0,15	0,10
≥ 20 - < 40	d + 12,5	d + 7,0	4,8	1,35 (-0,10)	4,45	0,35	0,20	0,15
≥ 40 - < 400	d + 17,5	d + 10,5	7,1	1,80 (-0,15)	6,57	0,50	0,25	0,20
≥ 400	d + 22,0	d + 14,0	9,5	2,80 (-0,20)	8,80	0,60	0,30	0,25

<sup>&</sup>lt;sup>1</sup>The specified extrusion gap is valid up to 70 °C, higher temperatures require lower values.

#### Material and application parameters

Sealing element	Spring	Temp. (°C)	max. sliding speed (m/s)	max. pressure <sup>2</sup>
PTFE virgin diet	1,4310	-200 – +260	2	150 bar (15 MPa)
PTFE glass wear	1,4310	-200 - +260	2	150 bar (15 MPa)
PTFE bronze wear	1,4310	-200 - +260	2	150 bar (15 MPa)
PTFE carbon slide	1,4310	-200 - +260	2	150 bar (15 MPa)

<sup>&</sup>lt;sup>2</sup> Pressure values as a function of the gap dimension.

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.